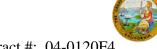
DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials Quality Assurance and Source Inspection

Bay Area Branch 690 Walnut Ave.St. 150 Vallejo, CA 94592-1133 (707) 649-5453 (707) 649-5493



Contract #: 04-0120F4

Cty: <u>SF/ALA</u> Rte: <u>80</u> PM: <u>13.2/13.9</u>

File #: 6<u>9.yy</u>

DAILY PROJECT JOURNAL

Prime Contractor: American Bridge/Fluor Enterprises, a JV Report No: DPJ-000152 **Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island Dated: 30-May-2007

Location: Changxing Island, Shanghai, China

Submi	ittals(New / Total): CWR's: 0	0/0 HSR's: 0/0 NCR's: 0/2
Item	Title	Detail
1	Major component movement	QA observed welding of the following PQR:
		HP200777-1, 3G SMAW on HPS 485W using Lincoln Excalibur 9018M
		MR, welding is in progress
2	Key conversations	QA spoke with ABF on-site QCM Nate Lindell regarding the welding of the
		3G SMAW HPS 485W PQR test plate. Mr. Lindell decided to send one of
		ABF's Quality Control who is also an experienced welder to observe and
		give advice to the welder on his technique in an attempt to improve the
		mechanical properties of the completed weld.
3	Other important observations	QA observed the following number of personnel performing work on the
		closed-rib welding development and ABF tower mock-ups including
		welders, ZPMC QC and ABF Representatives:
		Closed-rib: 10
		Tower Mock-ups: 60
4	Quality Assurance Inspectors per shift	t 1 AM (Berger)
		0 PM

Inspected By: McClary, David **Quality Assurance Inspector Reviewed By:** Lowry, Patrick **QA** Reviewer